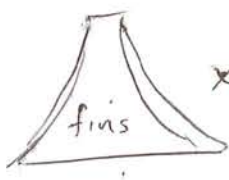
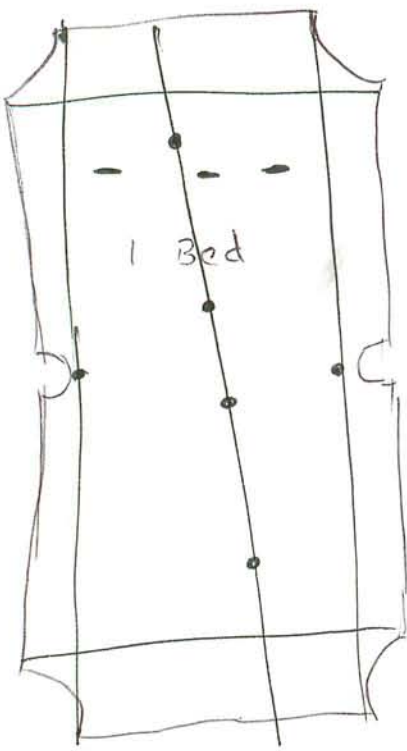


# Set-up/Parts - Doublewide

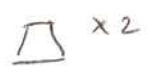


webbing - 1" Flat

→ 2 @ 38"

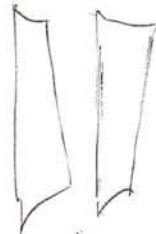


→ 3 @ 21"



Small Bed T's

Foldover Tensioner  
3 @ 14.5"



side scuffs

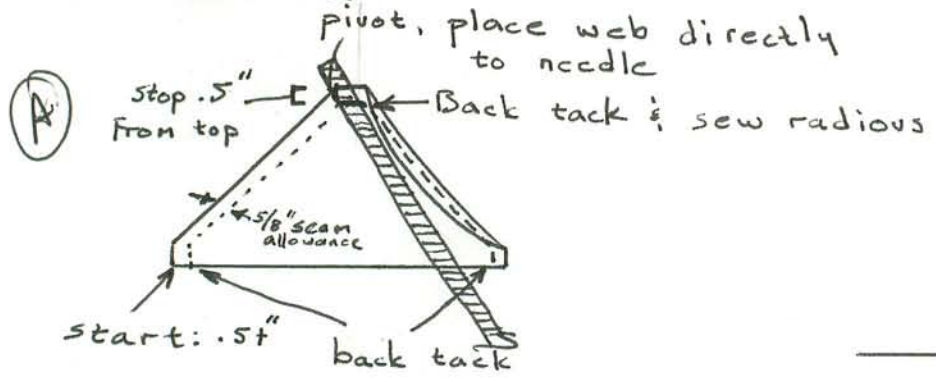


End scuff

Buckles

3 1" Superladder locks  
Fastex.

## Step 1 - Fins



See next page for better ill.

①

STEP ①

Ⓐ

Bed Fin: right side to  
right side

stop .15"  
from top

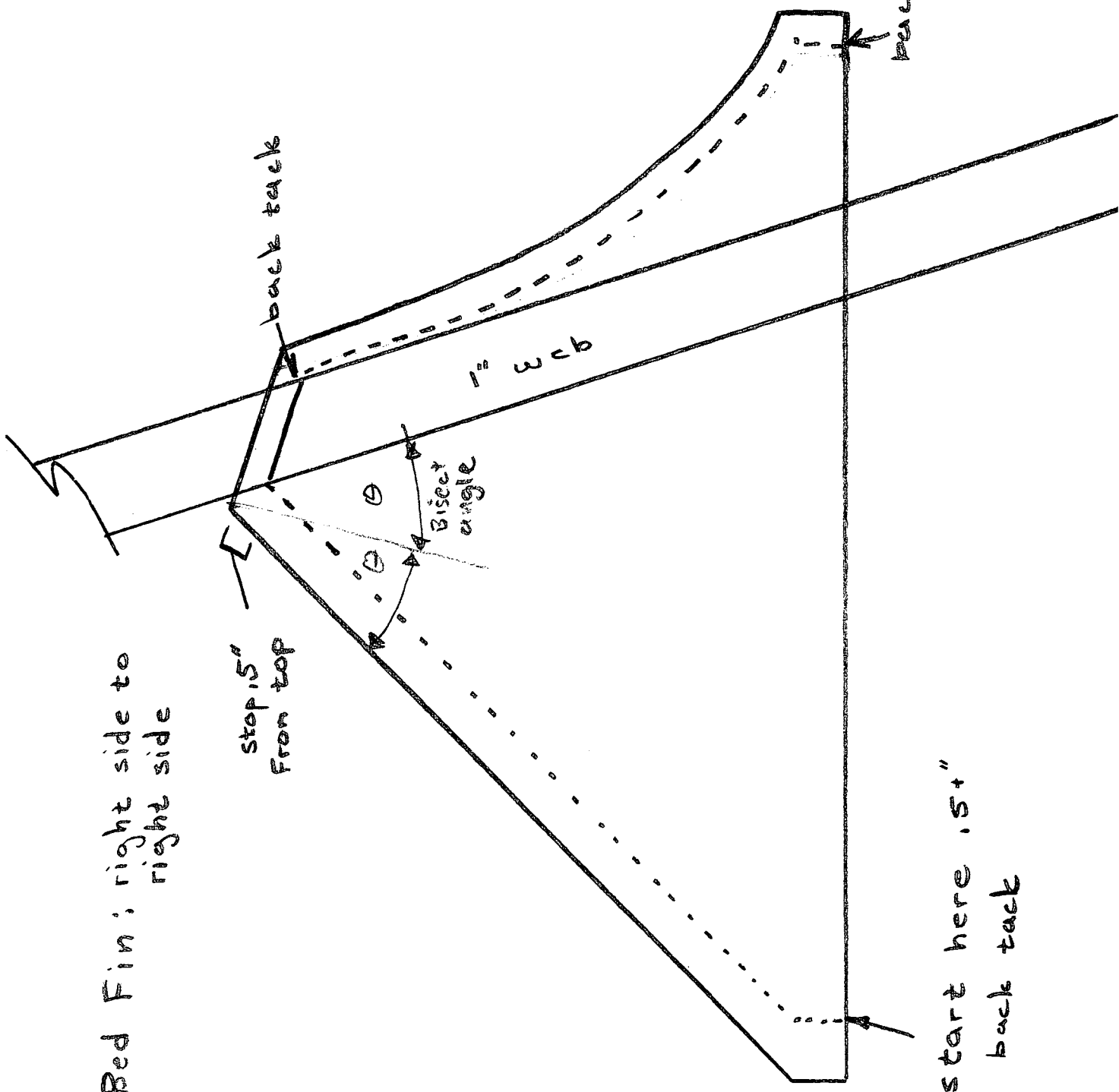
Bisect  
angle

wcb

start here .15"  
back tack

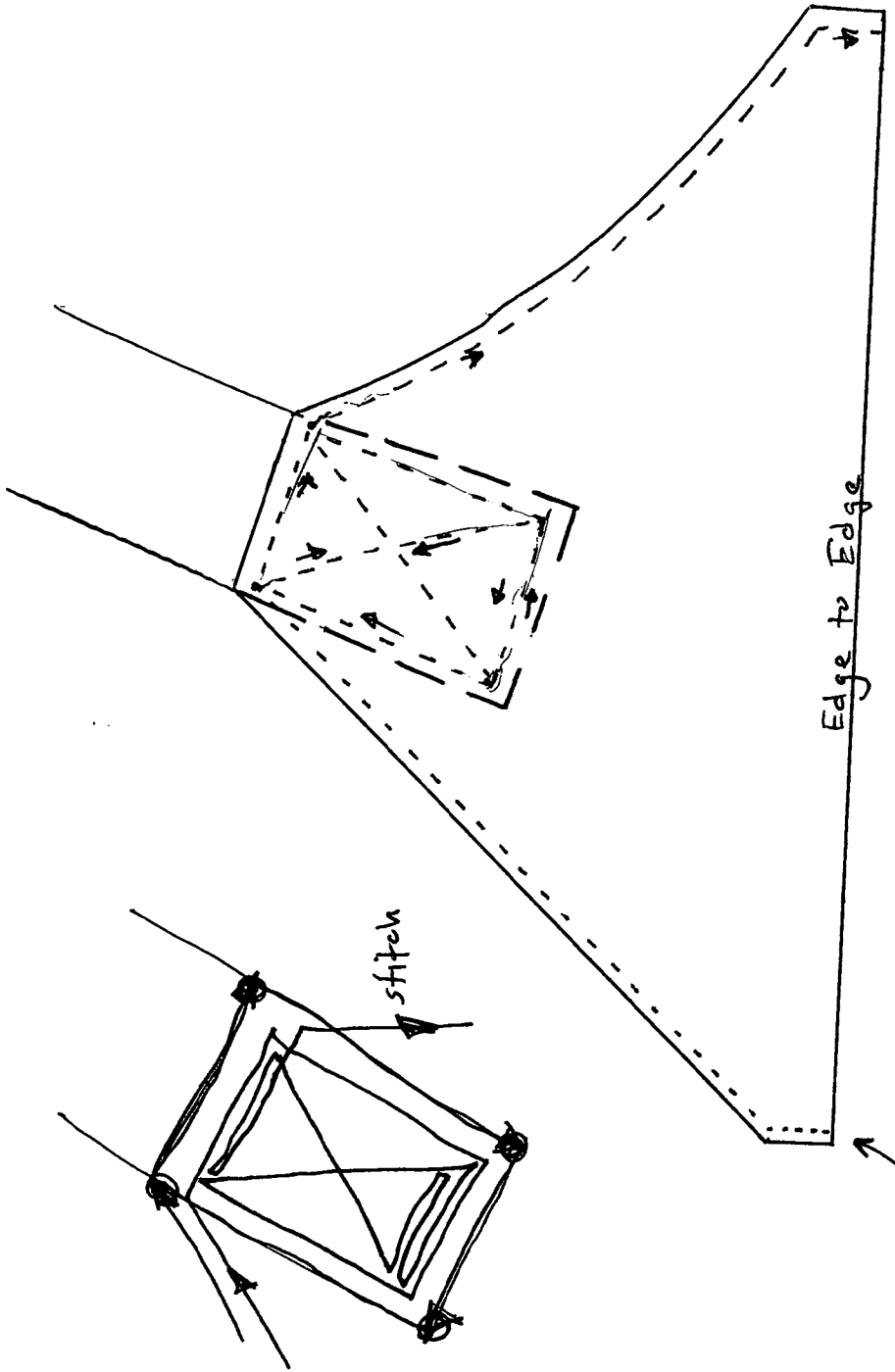
back tack

back tack



2

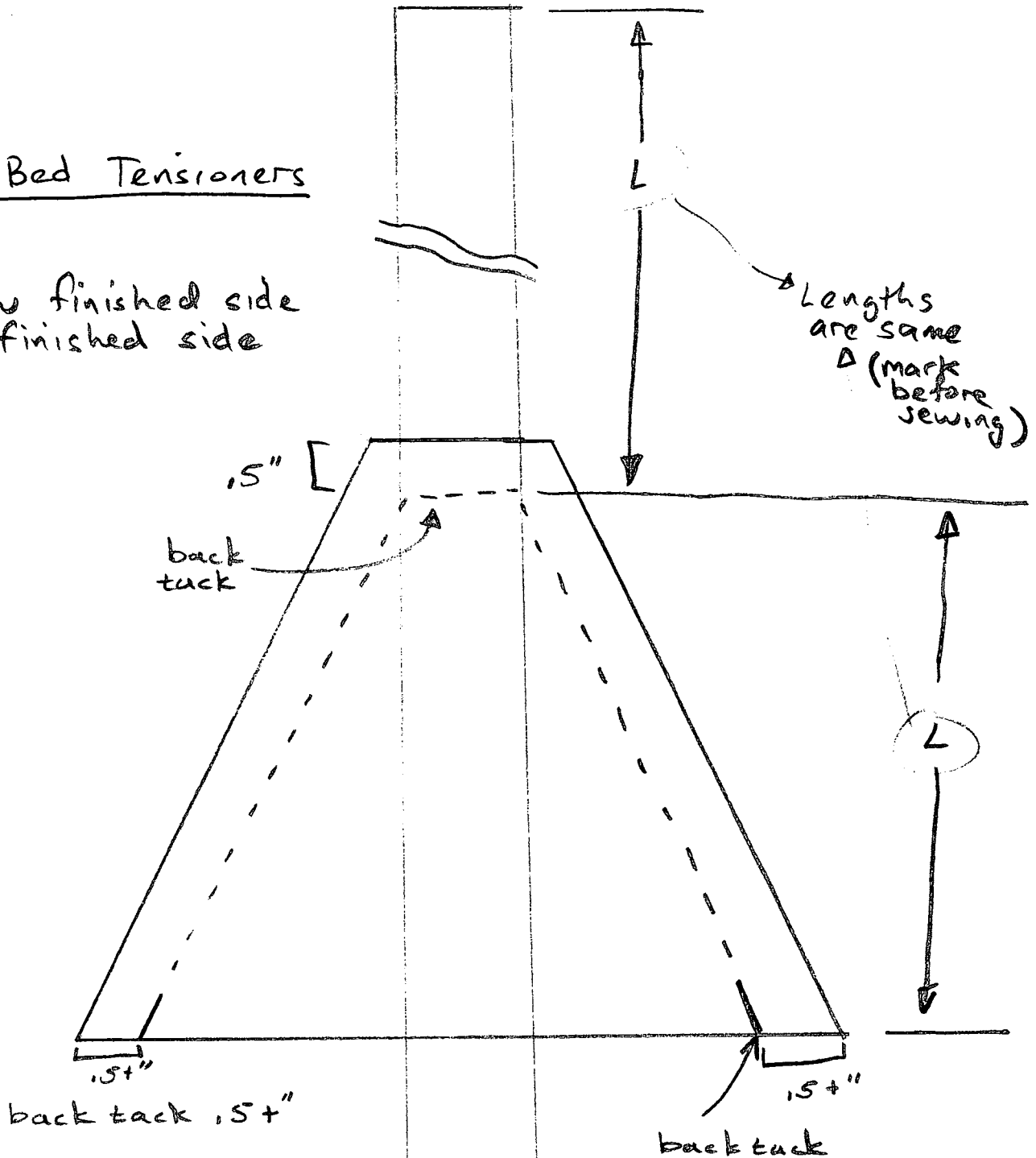
B Turn inside out (right side out)



start top  
stitch here

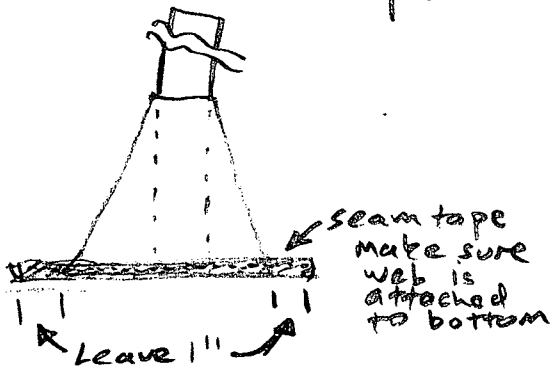
## Step 2 - Bed Tensioners

① Sew finished side to finished side



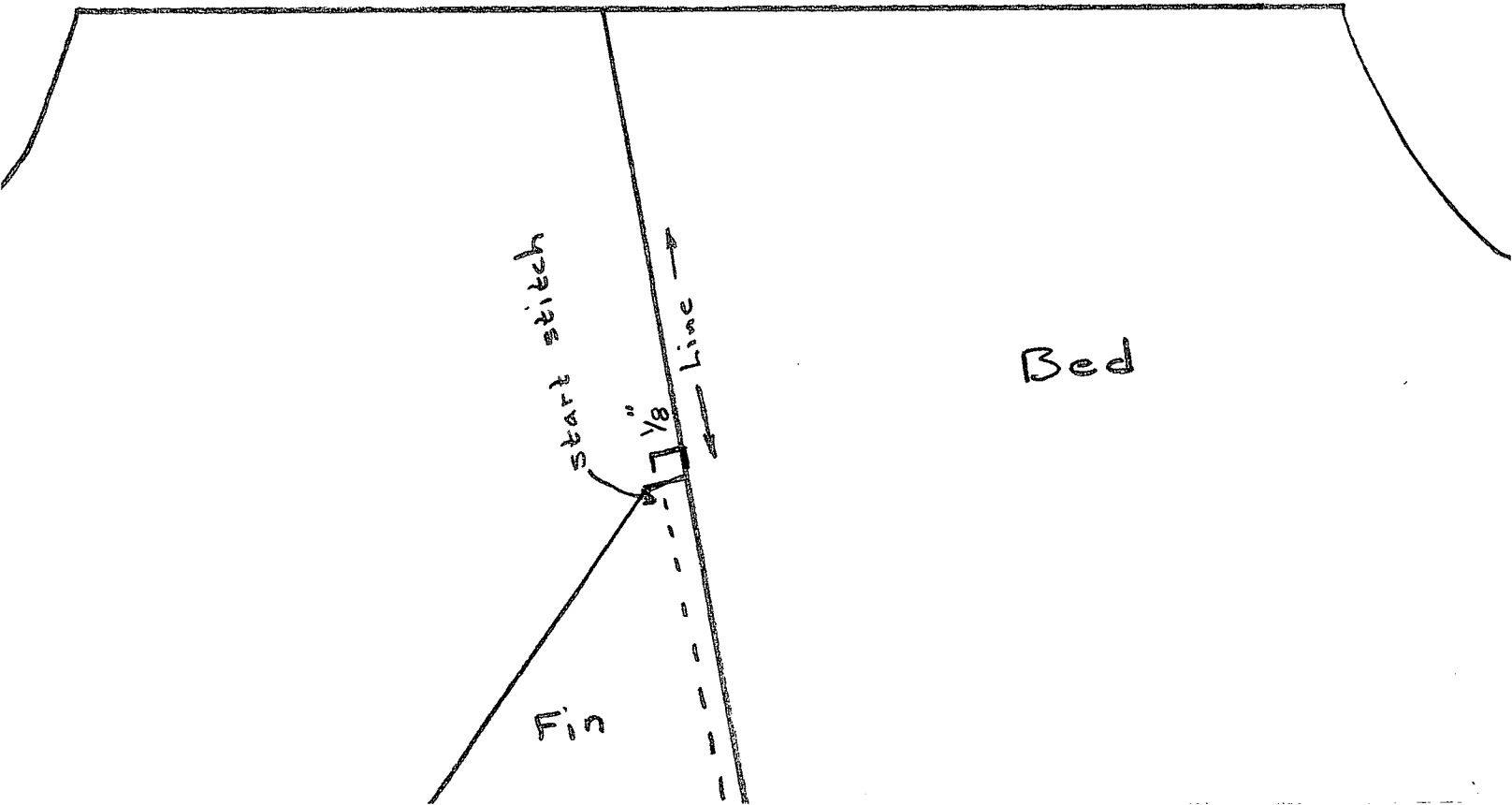
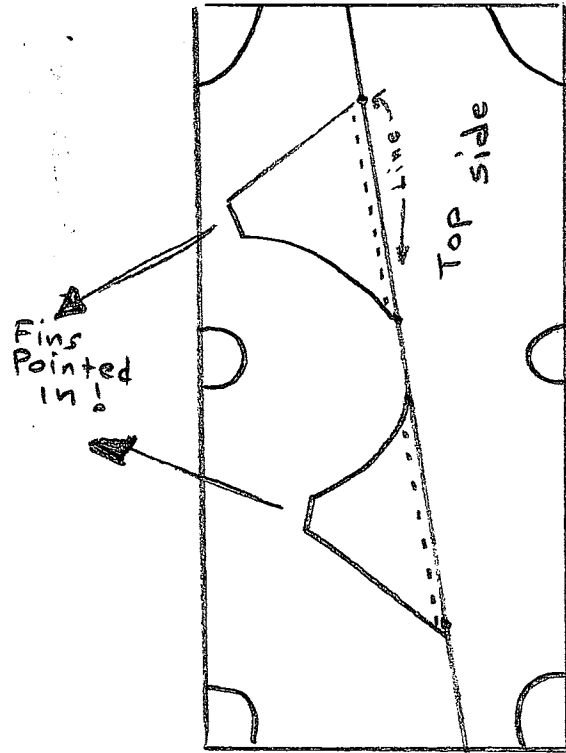
② Trim Bottom

③ Turn inside out and seam tape



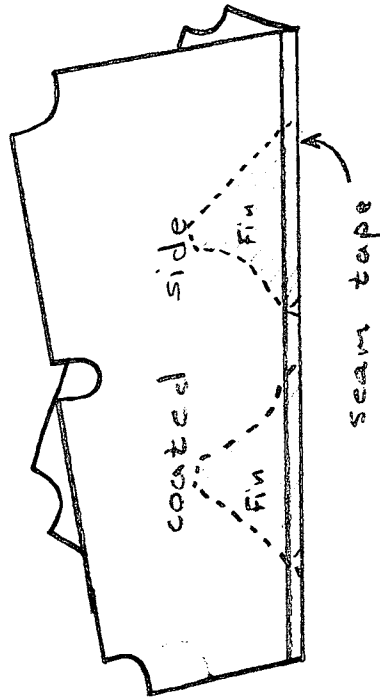
21\"  
piece

# Step 3 Attach Fins to Bed.

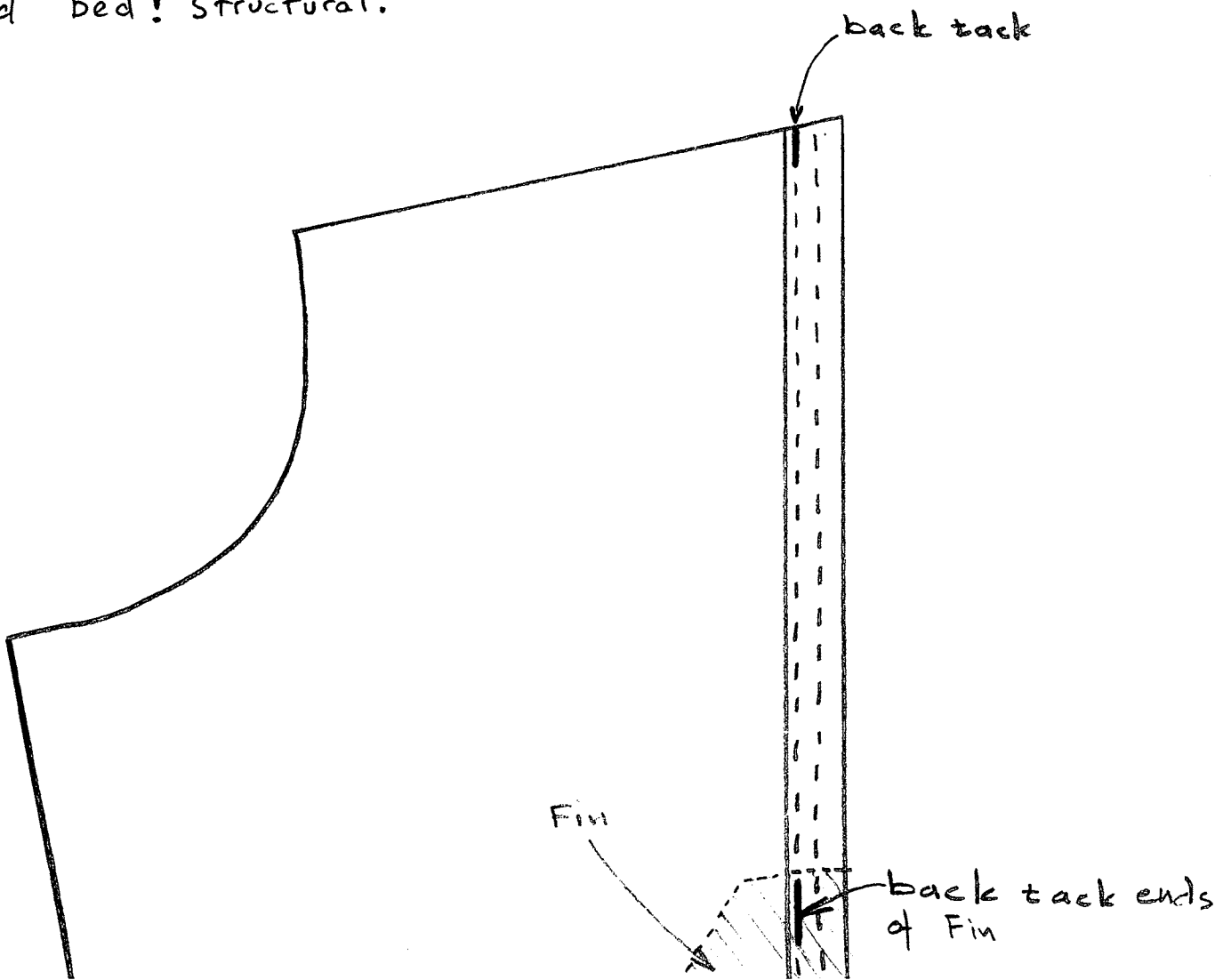


step ④

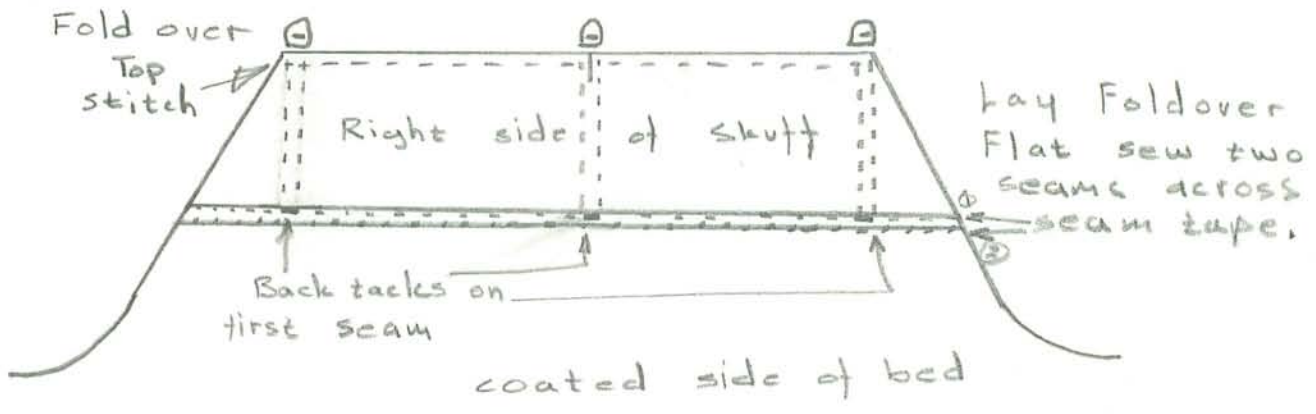
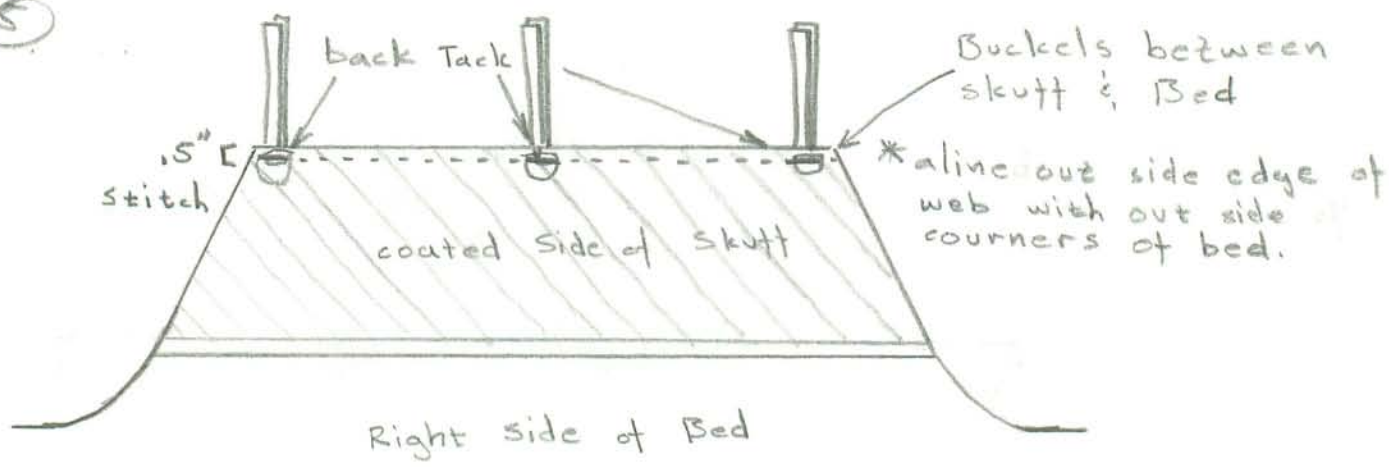
Fold Bed over stitch  
seam tape



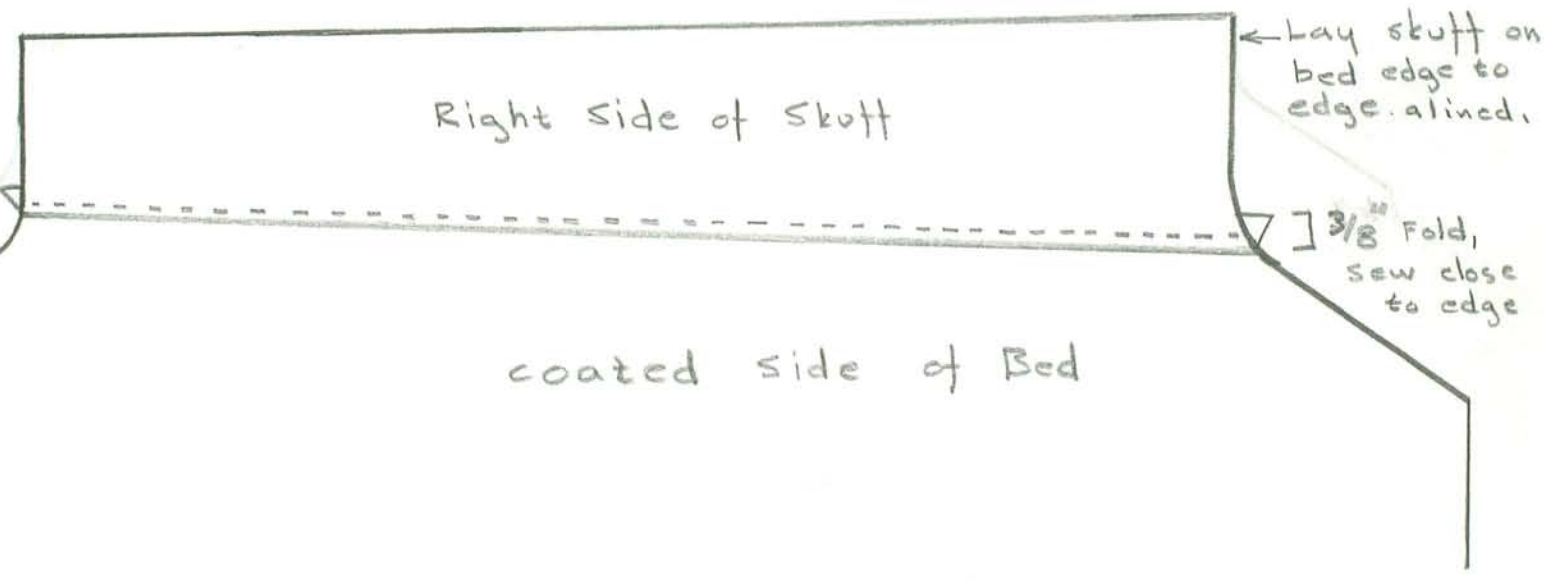
Critical! Fins must  
sewn in solidly between  
folded bed! Structural.



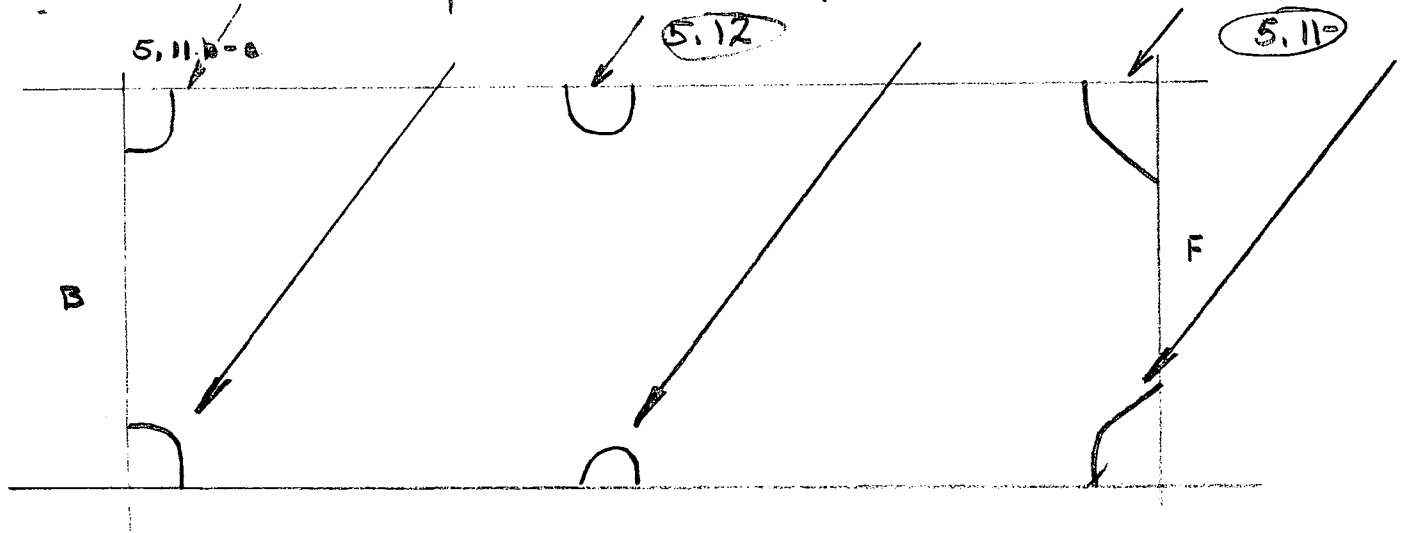
step 5



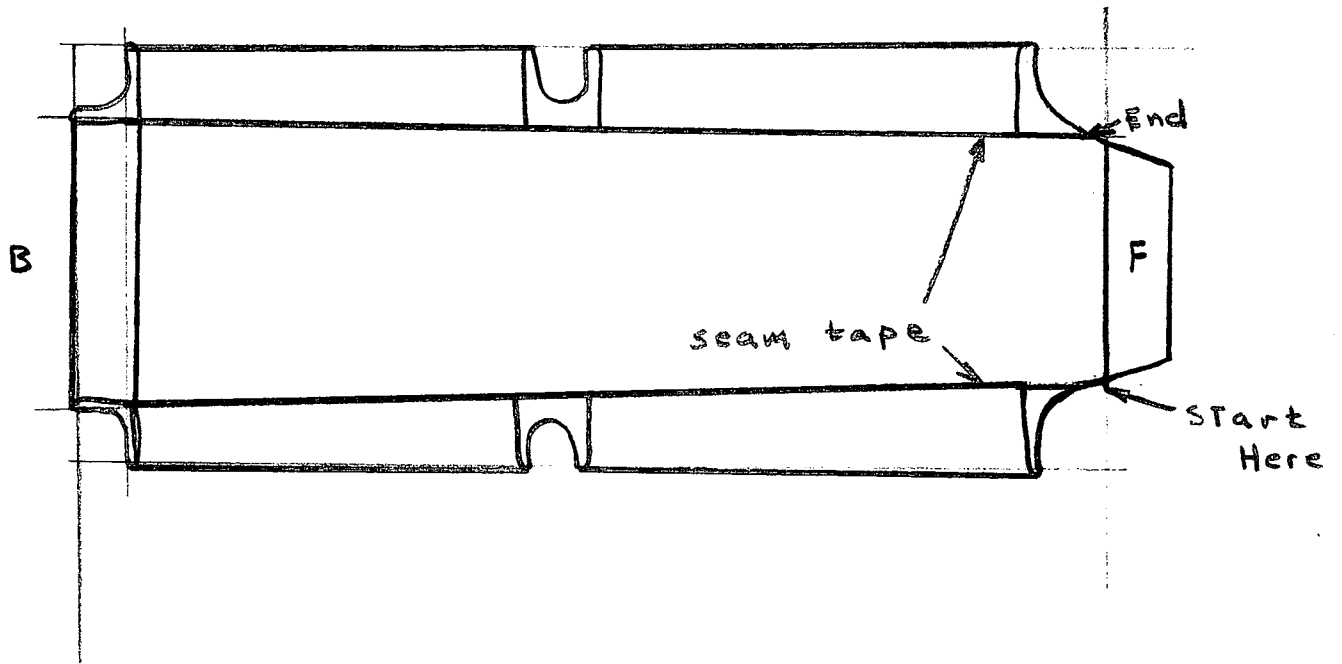
Step 6



Step ⑦ Seam Tape Corners & Center radiouses.



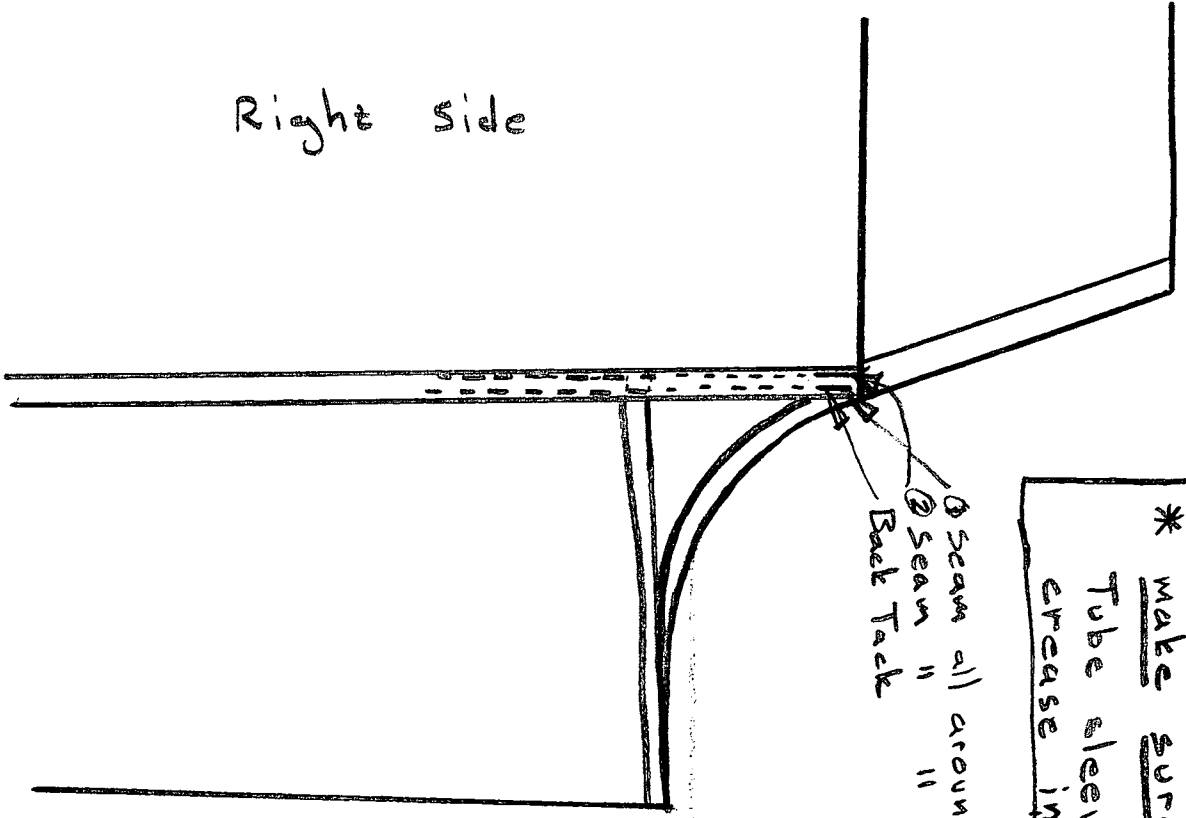
Step ⑧ Seam Tape Tube Sleeves to bed



see illustration next page



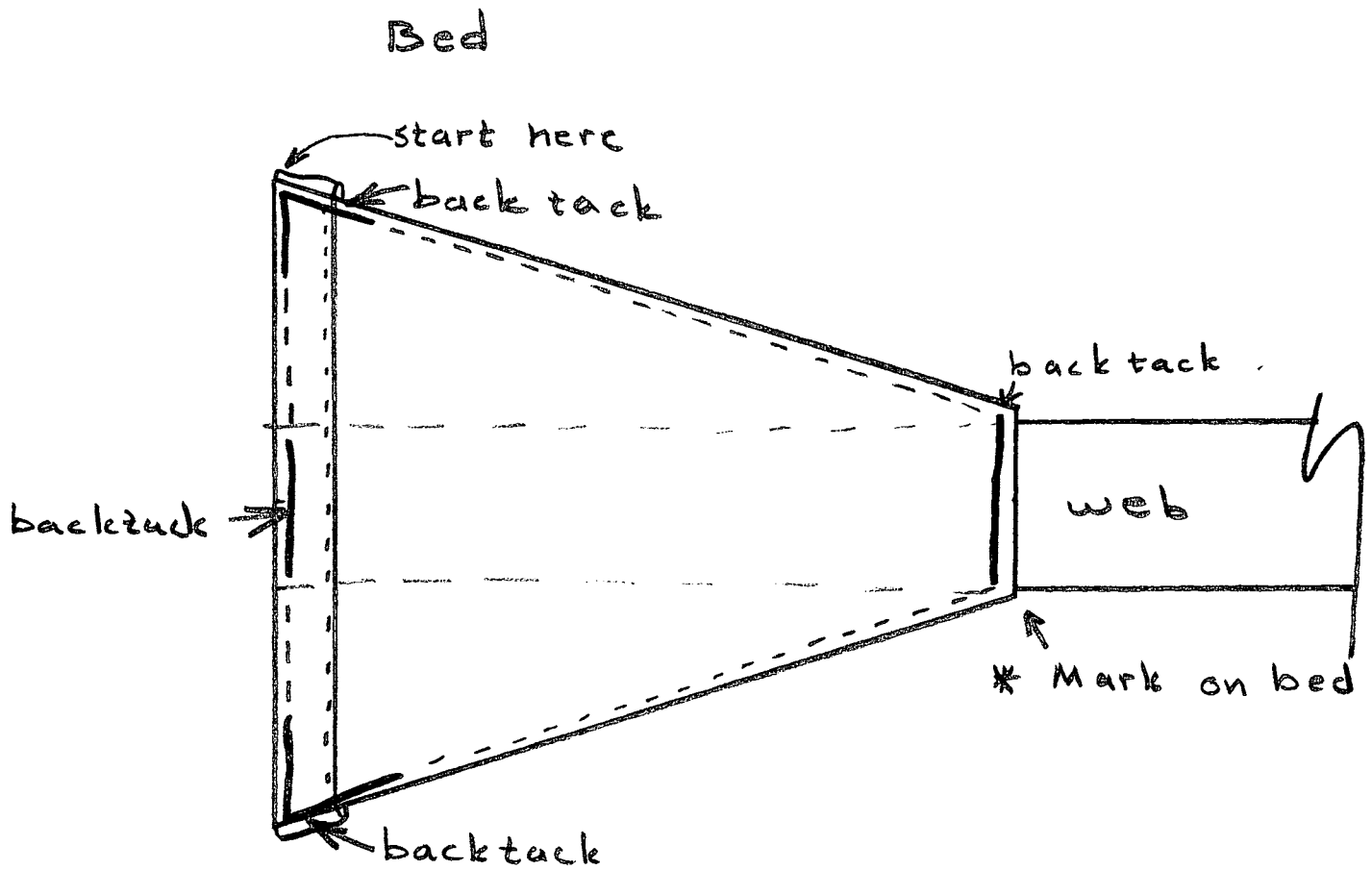
Right side



\* make sure rough edge of Tube sleeve is bodded to crease in seam tape.

- Seam all around to other end
- Seam 11
- 11
- 11
- 11

Step 9 Sew Tensioners to Bed.

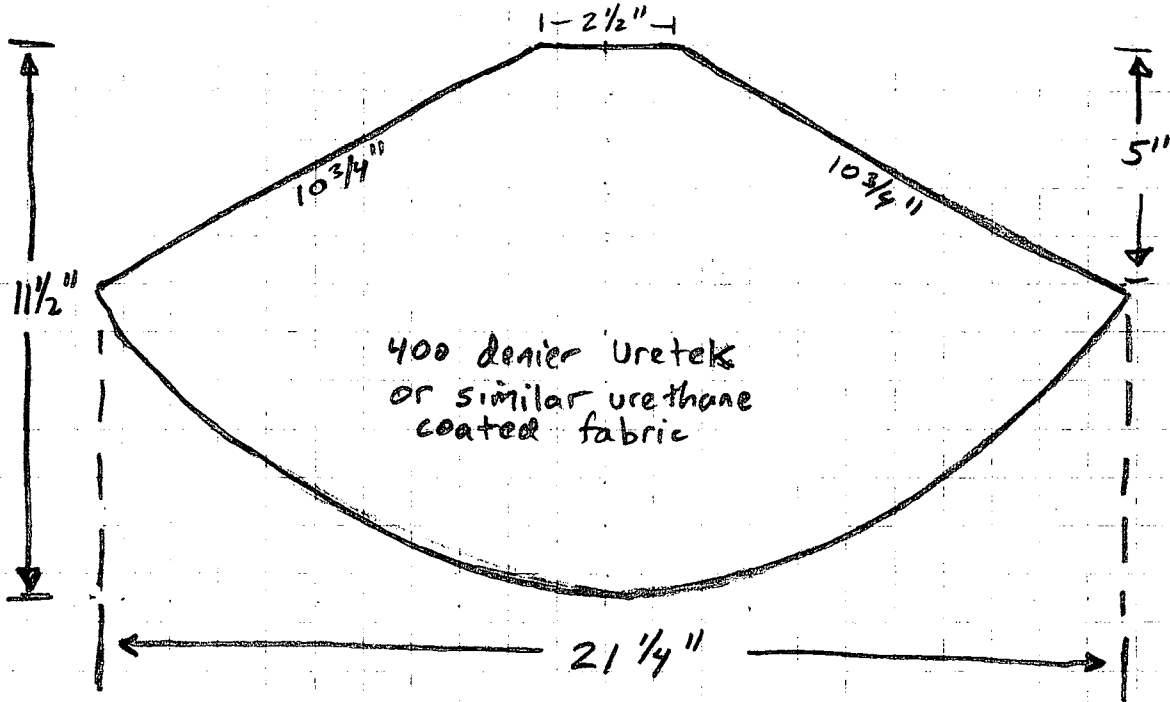


Step 10 Label

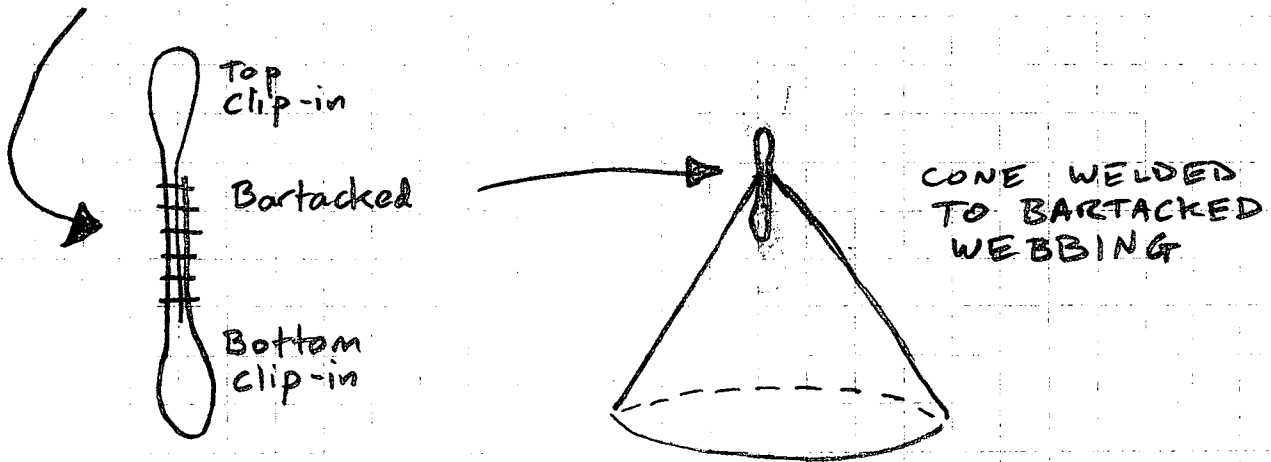
Finis !

# CONE DESIGN

J.M.  
7/97



15" of Urethane coated webbing 1" Tubular 4000 lb test



We are trying to achieve a waterproof seal between the top and bottom clip-in.

Some fabric will be sewn to the webbing above the bottom clip-in but below the cone.